

PRODUCT DECORATION GUIDE



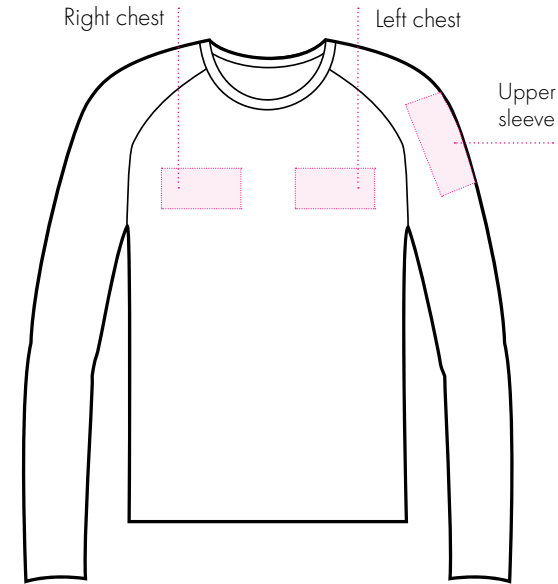
NN270 'Unstoppable' Men's Fresh Underscrub Base Layer

Here at Onna, we've thought of everything! That's why we've put together this quick tip sheet to help you get the best branding results on your everyday active carewear.

Make it professional with a company logo - keep it personal with staff names. However you choose to decorate, don't forget to do your own tests as machines and materials differ!

Fabric: 50% Recycled Nylon, 50% Recycled Polyester.

Weight: 170gsm



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Type of Decoration	Method	Temp & Time	Pressure	Application Results	Dye migration test (24 hours after transfer applied)	Laundering Conditions	Laundering Results	Top Tip
Direct to Film Transfer (DTF) Decoration is printed directly onto a film and then transferred to the garment during a heat press process.	We used a cold peel and pressed our design for 15 seconds at 140°C using a medium pressure. Covered with grease proof paper to prevent scorch marks.	140°C. 10 seconds	Low to medium pressure	Adheres well, no visible mark from heat press	No visible dye migration	Washed at 40°C for 60 minutes. Bio detergent	Transfer adhered well. No visible change to transfer.	We used a Teflon pillow to raise the print area so stitch marks were not imprinted into the fabric during the heating process.
Heat Transfer Vinyl (HTV) A specialist vinyl material is applied to the garment with heat press machine to bond the vinyl to the fabric.	We created our transfer then pressed it on to the garment at 130°C for 5 seconds using low to medium pressure.	130°C. 5 seconds	Low to medium pressure	Adheres well, no visible mark from heat press	No visible dye migration	Washed at 40°C for 60 minutes. Bio detergent	Transfer adhered well. No visible change to transfer.	Make sure you use a low temperature and pressure applicable vinyl.
WoW Transfer Papers Decoration is printed directly on to transfer paper and applied to the garment during a heat press process	We created our transfer then pressed it on to the garment at 130°C for 5 seconds using low to medium pressure.	130°C. 10 seconds	Low to medium pressure	Adheres well, no visible mark from heat press	No visible dye migration	Washed at 40°C for 60 minutes. Bio detergent.	Transfer adhered well. No visible change to transfer.	Don't forget to seal your transfer.